## P-4980P1C1

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## What is Claimed is:

- 1. An aqueous foamable, antimicrobial liquid cleansing formulation that is dispensed as a foam comprising:
  - an antimicrobial agent having a phenol moiety; and
- a foam boosting surfactant wherein the viscosity of the formulation is about 10 centipoise at 24° C.
  - 2. The formulation of claim 1 wherein the antimicrobial agent is selected from the group consisting of triclosan and para-chlorometa-xylenol.
- 3. The formulation of claim 1 wherein the foam boosting surfactant is a  $C_8 C_{18}$  acylisethionate.
- 4. The formulation of claim 3 wherein the foam boosting surfactant is ammonium cocoyl isethionate.
  - 5. The formulation of claim 1 wherein the foam boosting surfactant is between about 5% by weight and about 20% by weight of the formulation.
- 20 6. The formulation of claim 5 wherein the foam boosting surfactant is a  $C_8$   $C_{18}$  acylisethionate.
  - 7. The formulation of claim 6 wherein the foam boosting surfactant is ammonium cocoyl isethionate.
  - 8. An aqueous, antimicrobial formulation to be dispensed from a foam forming device comprising:
    - an antimicrobial agent having a phenol moiety; and
    - a foam boosting surfactant wherein the viscosity of the formulation is low.
  - 9. The formulation of claim 8 wherein the viscosity of the formulation is less than about 20 centipoise at 24° C.

10. An aqueous, antimicrobial formulation to be dispensed from a foam forming device comprising:

an antimicrobial agent having a phenol moiety;

- 5 a foam boosting anionic surfactant;
  - an anionic surfactant wherein the antimicrobial agent is solubilized;
  - a foam building amphoteric surfactant;
  - a nonionic surfactant; and
  - a non-aqueous solvent wherein the viscosity of the formulation is low.

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- 11. The formulation of claim 10 wherein the antimicrobial agent is selected from the group consisting of triclosan and para-chlorometa-xylenol.
- 12. The formulation of claim 10 wherein the foam boosting amphoteric surfactant is a  $C_8$   $-C_{18}$  acylisethionate.
  - 13. The formulation of claim 12 wherein the foam boosting surfactant is ammonium cocoyl isethionate.
- The formulation of claim 10 wherein the foam boosting surfactant is between about 5% by weight and about 20% by weight of the formulation.
  - 15. The formulation of claim 14 wherein the foam boosting surfactant is a  $C_8$   $C_{18}$  acylisethionate.

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- 16. The formulation of claim 15 wherein the foam boosting surfactant is ammonium cocoyl isethionate.
- 17. The formulation of claim 10 wherein the anionic surfactant is between 2% by weight 30 and 12% by weight of the formulation.

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- 18. The formulation of claim 17 wherein the anionic surfactant is selected from the group consisting of sulfated alkyl phenol ethoxylates, alkyl-aryl sufonates, aliphatic sulfonates, and aromatic sulfonates.
- 5 19. The formulation of claim 10 wherein the foam building surfactant is between 2% by weight and 12% by weight of the formulation.
  - 20. The formulation of claim 19 wherein the foam building surfactant is selected from the group consisting of ammonium fatty sulfo succinates, alkanolamides, and amine oxides.
  - 21. The formulation of claim 10 wherein the nonionic surfactant is between 1% by weight and 6% by weight of the formulation.
- 22. The formulation of claim 21 wherein the nonionic surfactant is selected from a group consisting of oxypropylene and oxyethylene condensates having a molecular weight range between 1000 and 15,000 alkylphenol ethoxylates and primary alcohol ethoxylates.
  - 23. The formulation of claim 10 wherein the non-aqueous solvent is between 1% by weight and 8% by weight of the formulation.
  - 24. The formulation of claim 23 wherein the non-aqueous solvent is selected from a group consisting of glycols, alcohols, ethyl acetate, acetone, and triacetin.
- The formulation of claim 10 wherein the viscosity of the formulation is less than about
  20 centipoise at 24° C.
  - 26. The formulation of claim 25 wherein the viscosity of the formulation is about 10 centipoise at 24° C.
- 30 27. A method to foam a solution to be used fro hand cleansing comprising the steps:

## P-4980P1C1

providing an aqueous solution comprising an antimicrobial agent having a phenol moiety; and a foam boosting surfactant wherein the viscosity of the formulation is about 10 centipoise at 24° C; and

dispensing the solution from a foam-generating dispenser.

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- 28. The method of claim 27 wherein the antimicrobial agent is selected from the group consisting of triclosan and para-chlorometa-xylenol.
- 29. The method of claim 27 wherein the foam boosting surfactant is a  $C_8$   $C_{18}$  10 acylisethionate.
  - 30. The method of claim 29 wherein the foam boosting surfactant is ammonium cocoyl isethionate.
- 15 31. The method of claim 27 wherein the foam boosting surfactant is between about 5% by weight and about 20% by weight of the formulation.
  - 32. The method of claim 31 wherein the foam boosting surfactant is a  $C_8$   $C_{18}$  acylisethionate.

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33. The method of claim 32 wherein the foam boosting surfactant is ammonium cocoyl isethionate.